23 - MAGNETIC END-STROKE SENSORS

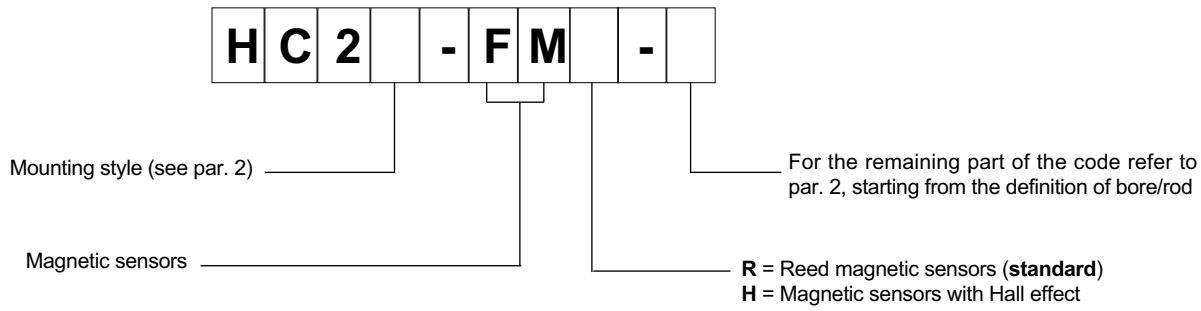
Upon request, cylinders can be supplied with adjustable magnetic sensors, mounted on tie rods, which allow the reading in every position of the piston, both intermediate and end stroke. The “switching zone” of these sensors can reach about 30÷40 mm, depending on piston speed and cylinder bore. Therefore, if the Client needs to read with precision only the signal of the stroke end, and not of other positions, we recommend the use of end-stroke proximity sensors (see par. 22), rather than magnetic sensors.

Magnetic sensors are available for bores Ø25 to Ø125 included. For cylinders with strokes under 80 mm and for cylinders with mid swinging mounting type, we recommend to consult our technical office, because, in some applications, magnetization problems of cylinder parts could happen, affecting the correct functioning of the system. Moreover we recommend to use these cylinders with operating pressure lower than 160 bar (peak free) and not to use them as mechanical stop; for this reason, consider a stroke of 15÷20 mm more than necessary.

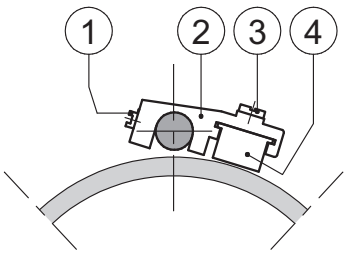
Cylinders are supplied with 2 magnetic sensors, already mounted on tie rods, which can be of two types:

- Reed magnetic sensors (**standard**): they are sensors with normally open contact, which commute exploiting the magnetic field generated by the plastoferrite ring inserted in the piston. They have a long electric life and a switching power which allows to control voltage loads directly.
- Magnetic sensors with Hall effect: they are sensors which read the voltage variation generated by the piston movement, by means of a normally open electronic semiconductor type PNP. Because of the absence of moving parts inside the sensors, they guarantee a much longer electric life than that of Reed sensors, a high sensitivity and switching reliability. As opposed to Reed sensors, these sensors can be used only to provide the switching signal and not to control voltage loads.

23.1 - Identification code



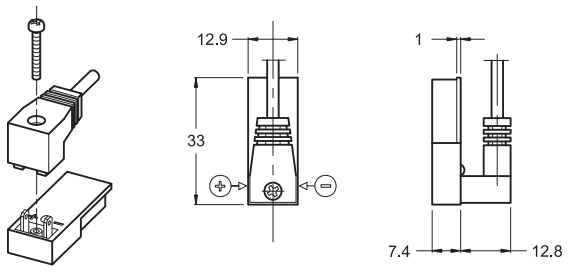
23.2 - Mounting and overall dimensions



1	Bracket fastening screw
2	Socket for fastening to the tie rod
3	Bracket for fastening to the tie rod
4	Sensor fastening screw
5	Magnetic sensor

Reed sensors for Ø 25 and Ø 32 bore and sensors with Hall effect

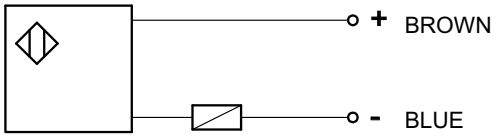
Reed sensors for Ø 40 ÷ Ø 125 bore



23.3 - Technical Characteristics And Electrical Connection

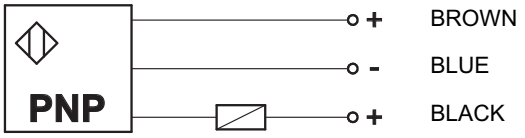
Reed sensors (FMR)

		Reed sensor without connector (for 25 and 32 bores)	Reed sensor with connector (for 40, 50, 63, 80, 100 and 125 bores)
Sensor version		Reed	Reed
Contact		normally open	normally open
Maximum power	W	20	50
Maximum voltage	V AC/DC	130	250
Minimum voltage	V AC/DC	3	3
Voltage drop	V	2,5	2,5
Maximum power	mA	300	1000
Wiring		2 cables	2 cables
Connection		cable (L = 2 m)	connector (with cable L = 2 m)
Cable section	mm^2	0,25	0,25
Varistor	V	-	250
Sheath material		PVC	PVC
Contact indicator		red led	red led
Operating temperature range	°C	-20 / +80	-20 / +80



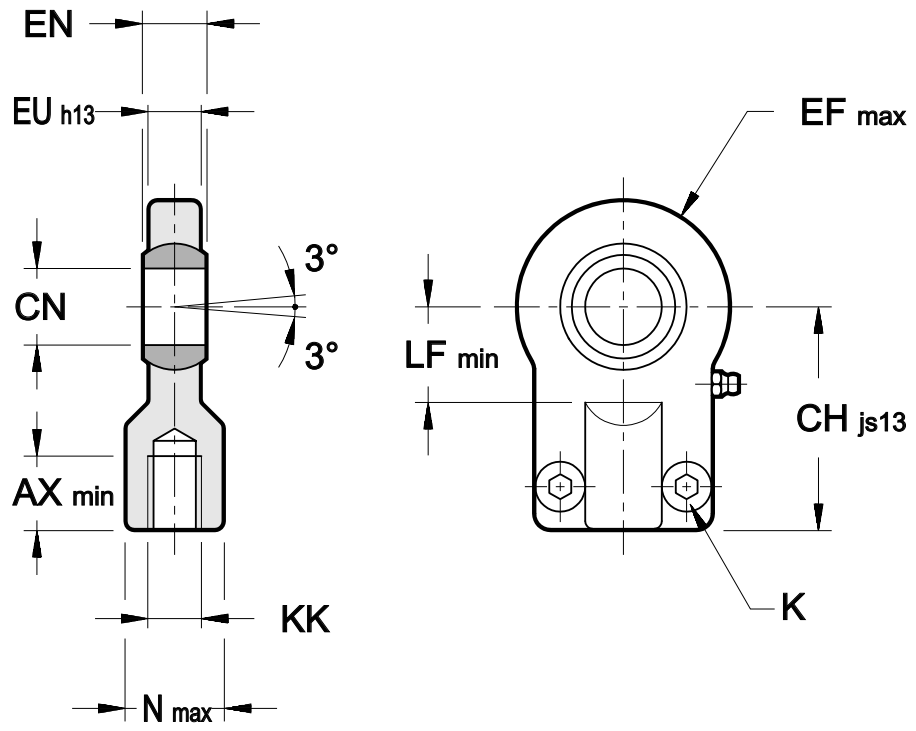
Hall effect sensors (FMH)

Sensor version		Hall effect
Contact		normally open
Sensor type		PNP
Maximum voltage	V AC/DC	30
Minimum voltage	V AC/DC	10
Voltage drop	V	0,5
Maximum power	mA	200
Wiring		3 cables
Connection		cable (L = 2 m)
Cable section	mm^2	0,14
Wire covering material		PVC
Contact indicator		red led
Operating temperature range	°C	-20 / +80



24 - OVERALL AND MOUNTING DIMENSIONS

SPHERICAL SWIVEL ISO 8133 / DIN 24555



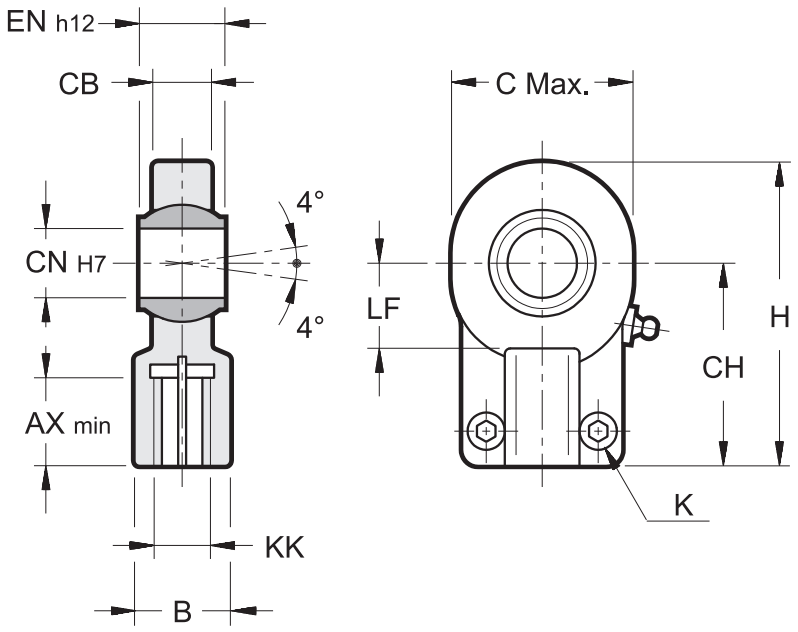
NOTE: no lubricator on SSF-12. On SSF-14 and SSF-18 sizes the injection of the lubricant takes place through a hole.

Dimensions in mm

Type	Ø cylinder rod standard thread	Ø cylinder rod light thread	AX min	CH js13	Ø CN	EF max	EN	EU h13	KK	LF min	N max	K bolt UNI 5931	Torque Nm	Max load kN	Mass kg
SSF-12	12	18	15	42	$12^{\ 0}_{-0.008}$	20	$10^{\ 0}_{-0.12}$	8	M10x1.25	16	17	M6x14	10	8	0.2
SSF-14	14	22	17	48	$16^{\ 0}_{-0.008}$	22.5	$14^{\ 0}_{-0.12}$	11	M12x1.25	20	21	M6x14	10	12.5	0.3
SSF-18	18	28	19	58	$20^{\ 0}_{-0.010}$	27.5	$16^{\ 0}_{-0.12}$	13	M14x1.5	25	25	M8x18	25	20	0.4
SSF-22	22	36	23	68	$25^{\ 0}_{-0.010}$	32.5	$20^{\ 0}_{-0.12}$	17	M16x1.5	30	30	M8x18	25	32	0.7
SSF-28	28	45	29	85	$30^{\ 0}_{-0.010}$	40	$22^{\ 0}_{-0.12}$	19	M20x1.5	35	36	M10x20	49	50	1.2
SSF-36	36	56	37	105	$40^{\ 0}_{-0.012}$	50	$28^{\ 0}_{-0.12}$	23	M27x2	45	45	M10x25	49	80	2.2
SSF-45	45	70	46	130	$50^{\ 0}_{-0.012}$	62.5	$35^{\ 0}_{-0.12}$	30	M33x2	58	55	M12x30	86	125	4.2
SSF-56	56	90	57	150	$60^{\ 0}_{-0.015}$	80	$44^{\ 0}_{-0.15}$	38	M42x2	68	68	M16x40	210	200	8.3
SSF-70	70	110	64	185	$80^{\ 0}_{-0.015}$	102.5	$55^{\ 0}_{-0.15}$	47	M48x2	92	90	M20x50	410	320	19
SSF-90	90	140	86	240	$100^{\ 0}_{-0.020}$	120	$70^{\ 0}_{-0.20}$	57	M64x3	116	110	M24x60	710	500	28

25 - OVERALL AND MOUNTING DIMENSIONS

SPHERICAL SWIVEL ISO 6982 / DIN 24338



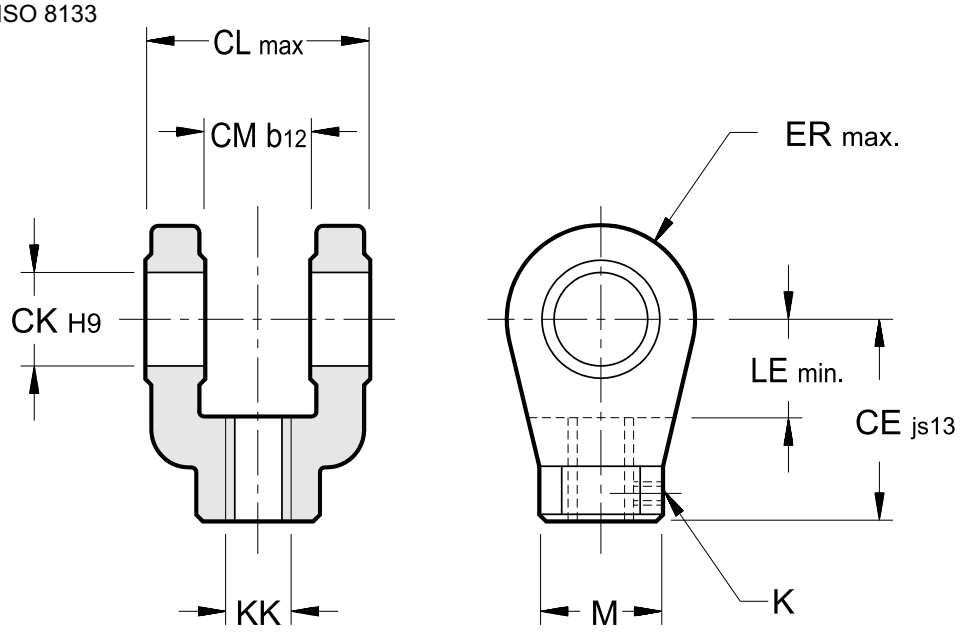
NOTE: no lubricator on LSF-14. On LSF-18 the injection of the lubricant takes place through a hole.

Dimensions in mm

Type	Ø rod standard thread	Ø rod light thread	AX min	B	C max	CB	CH	Ø CN H7	EN h12	H	KK	LF	K bolt UNI 5931	Torque Nm	Max load kN	Mass kg
LSF-14	14	22	17	16	32	11	38	12	12	54	M12x1.25	14	M5x16	6	10.8	0.10
LSF-18	18	28	19	21	40	14	44	16	16	64	M14x1.5	20	M6x14	10	17.6	0.21
LSF-22	22	36	23	25	47	18	52	20	20	75	M16x1.5	22	M8x20	25	30	0.35
LSF-28	28	45	29	30	58	22	65	25	25	96	M20x1.5	27	M8x20	25	48	0.62
LSF-36	36	56	37	38	71	28	80	32	32	119	M27x2	32	M10x25	49	67	1.17
LSF-45	45	70	46	47	90	33	97	40	40	146	M33x2	41	M10x30	49	100	2.15
LSF-56	56	90	57	58	109	41	120	50	50	180	M42x2	50	M12x35	86	156	3.75
LSF-70	70	110	64	70	132	53	140	63	63	212	M48x2	62	M16x40	210	255	7.00
LSF-90	90	140	86	90	170	67	180	80	80	271	M64x3	78	M20x50	410	400	13.8

26 - OVERALL AND MOUNTING DIMENSIONS

FEMALE CLEVIS ISO 8133

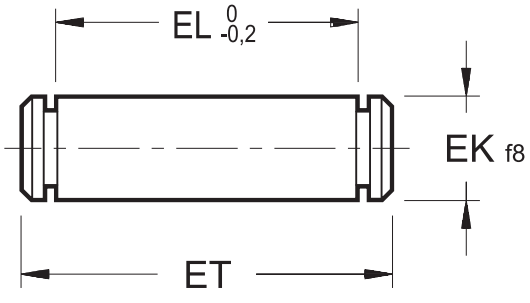


Dimensions in mm

Type	Ø cylinder rod		M	CE	Ø CK	CL	CM	ER	KK	LE	K bolt	Max load	Mass
	standard thread	light thread	CH	js13	H9	max	b12	max		min		kN	kg
FRC-12	12	18	19	32	10	26	12	12	M10x1.25	13	M5x5	8	0.1
FRC-14	14	22	21	36	12	34	16	17	M12x1.25	19	M5x5	12.5	0.2
FRC-18	18	28	21	38	14	42	20	17	M14x1.5	19	M5x5	20	0.2
FRC-22	22	36	32	54	20	62	30	29	M16x1.5	32	M6x6	32	0.5
FRC-28	28	45	32	60	20	62	30	29	M20x1.5	32	M6x6	50	1
FRC-36	36	56	40	75	28	83	40	34	M27x2	39	M6x6	80	1.8
FRC-45	45	70	55	99	36	103	50	50	M33x2	54	M8x8	125	3.7
FRC-56	56	90	56	113	45	123	60	53	M42x2	57	M8x8	200	5.6
FRC-70	70	110	75	126	56	143	70	59	M48x2	63	M12x12	320	9.3
FRC-90	90	140	95	168	70	163	80	78	M64x3	83	M12x12	500	20

27 - OVERALL AND MOUNTING DIMENSIONS

FEMALE CLEVIS PIN ISO 8133
with spring retainers

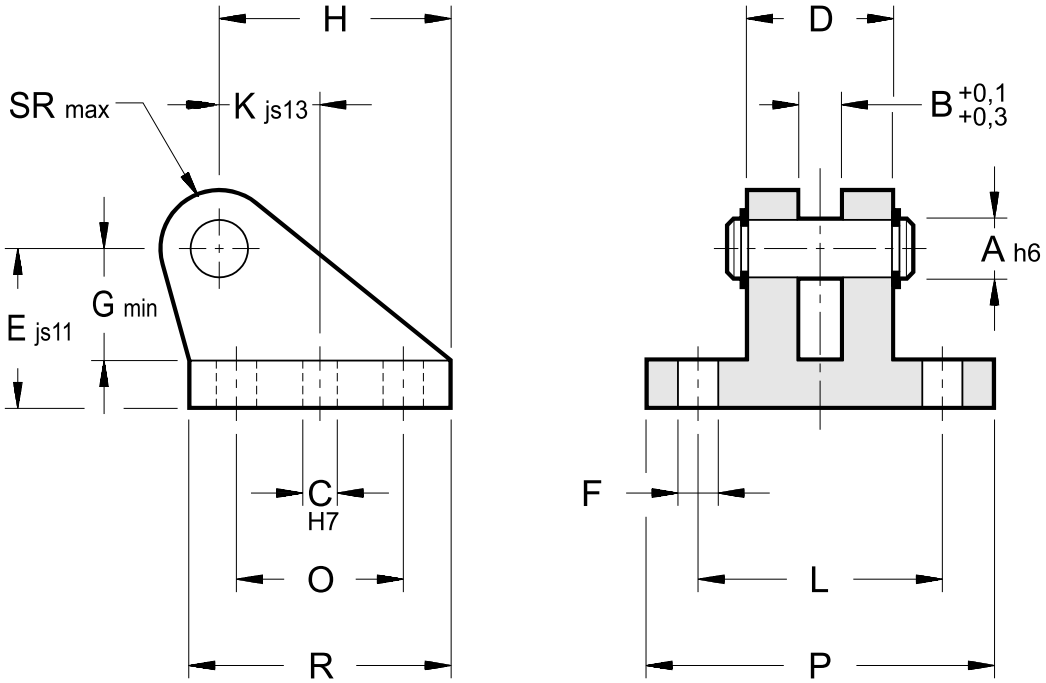


Dimensions in mm

Type	Ø EK f8	EL 0 / - 0.2	ET
PNF-12	10	29	37
PNF-14	12	37	45
PNF-18	14	45	53
PNF-22	20	66	75
PNF-28	20	66	75
PFN-36	28	87	96
PNF-45	36	107	120
PNF-56	45	129	144
PNF-70	56	149	164
PNF-90	70	169	187

28 - OVERALL AND MOUNTING DIMENSIONS

FEMALE CLEVIS FLANGE FOR SPHERIC SWIVEL DIN 24554
(with PIN and spring retainers)

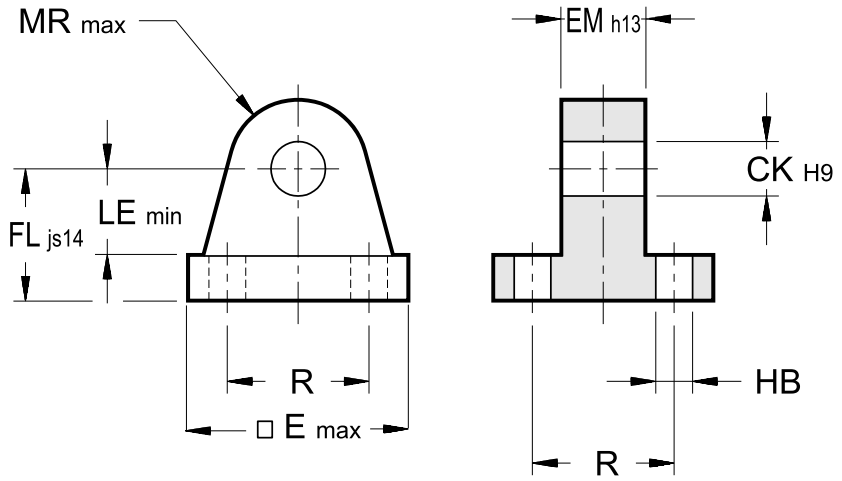


Dimensions in mm

Type	Cylinder bore	ØA h6	B + 0.1 + 0.3	ØC H7	D	E js11	ØF	G min	H	K js13	L	O	P	R	SR max	Max load kN	Mass kg
FLF-25	25	12	10	8	30	40	9	28	56	26	55	40	75	60	12	8	0.5
FLF-32	32	16	14	10	40	50	11	37	74	34	70	55	95	80	16	12.5	1
FLF-40	40	20	16	12	50	55	14	39	80	35	85	58	120	90	20	20	1.7
FLF-50	50	25	20	12	60	65	16	48	98	43	100	70	140	110	25	32	2.7
FLF-63	63	30	22	16	70	85	18	62	120	52	115	90	160	135	30	50	5.2
FLF-80	80	40	28	20	80	100	22	72	148	63	135	120	190	170	40	80	9.3
FLF-100	100	50	35	25	100	125	30	90	190	82	170	145	240	215	50	125	18.5
FLF-125	125	60	44	40	120	150	39	108	225	95	200	185	270	260	60	200	35
FLF-160	160	80	55	40	160	190	45	140	295	125	240	260	320	340	80	320	63
FLF-200	200	100	70	45	200	210	48	150	335	135	300	300	400	400	100	500	110

29 - OVERALL AND MOUNTING DIMENSIONS

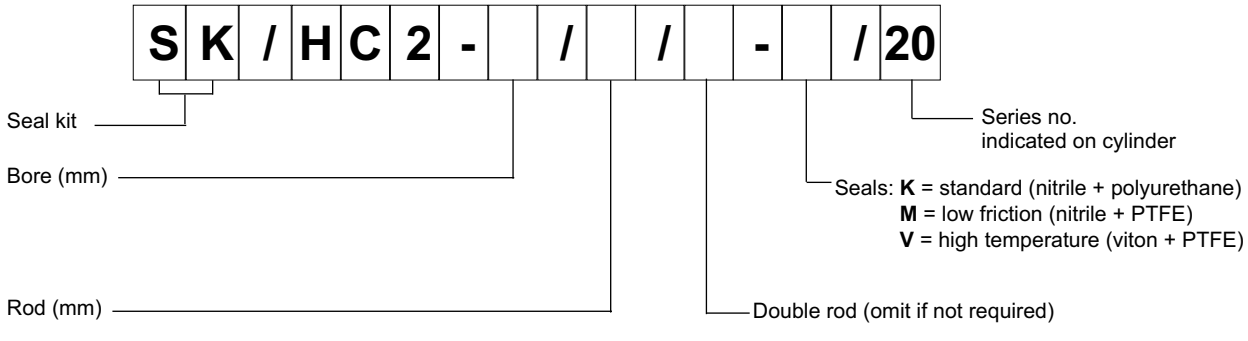
MALE CLEVIS FLANGE ISO 8133



Dimensions in mm

Type	Cylinder bore	ØCK H9	E max	EM h13	FL js14	ØHB	LE min	MR max	R	Load max kN	Mass kg
FLC-25	25	10	40	12	23	5.5	13	12	28.3	8	0.3
FLC-32	32	12	45	16	29	6.6	19	17	32.2	12.5	0.5
FLC-40	40	14	63	20	29	9	19	17	41.7	20	0.9
FLC-50	50	20	75	30	48	13.5	32	29	52.3	32	1.3
FLC-63	63	20	90	30	48	13.5	32	29	64.3	50	1.9
FLC-80	80	28	115	40	59	17.5	39	34	82.7	80	4
FLC-100	100	36	130	50	79	17.5	54	50	96.9	125	6.3
FLC-125	125	45	165	60	87	24	57	53	125.9	200	11.4
FLC-160	160	56	205	70	103	30	63	59	154.9	320	20
FLC-200	200	70	245	80	132	33	82	78	190.2	500	38

30 - SEAL KIT IDENTIFICATION CODE



NOTE: the seal kit includes all the seals of a cylinder with cushionings.

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